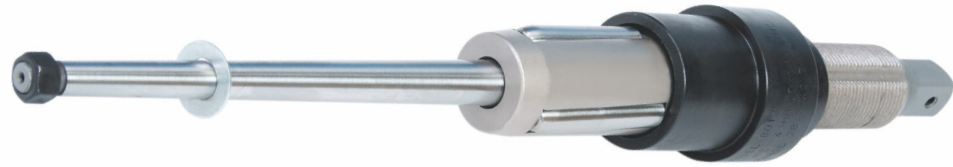


**8012 SERIES**



**FOR TUBES INTERNAL DIAMETER  
FROM (36.1 mm) 1.420" TO (123.7 mm) 4.870"**

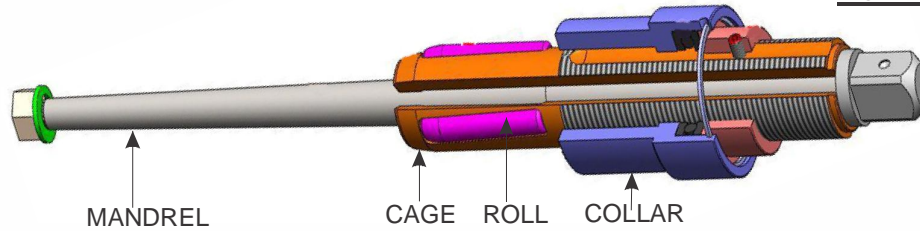
TUBE EXPANDER FITTED WITH ROLLER LENGTH		FOR TUBE SHEET ADJUSTABLE RANGE	
		MINIMUM A	MAXIMUM B
2.1/4" (57.1mm)	STD REACH	(12.7mm) 1.1/2"	(101.4mm) 4"
	"6" REACH	(12.7mm) 1.1/2"	(152.4mm) 6"
	"8" REACH	(12.7mm) 1.1/2"	(203.2mm) 8"

Model 8012-1.3/4-8 - 8012-2.1/2-13-18 expanders come with 3/4" square mandrel drives. Model 8012-2.3/4-10-16 - 8012-5-10-18 expanders come with 1" square mandrel drives.

Tube O.D. mm inch	Tube Thickness			Tube I. D.		Minimum I.D. Tool Enters		Maximum Expansion of Tool		EXPANDER with (57.15 mm) 2.1/4" Long Rollers		
	bwg	mm	inch	mm	inch	mm	inch	mm	inch	Complete Tool No.	Mandrel No.	Rollers Set No.
(44.45) 1.3/4	8	4.19	.165	36.1	1.420	34.7	1.368	39.3	1.550	8012-1.3/4-8	M-90	R-33-A
	10	3.40	.134	37.6	1.482	36.0	1.420	40.8	1.607	8012-1.3/4-10	M-90	R-37-A
	11	3.04	.120	38.3	1.510	36.9	1.454	41.5	1.635	8012-1.3/4-11	M-90	R-42
	12	2.76	.109	38.9	1.532	37.6	1.482	42.0	1.657	8012-1.3/4-12	M-90	R-44
	13	2.41	.095	39.6	1.560	38.3	1.510	42.7	1.685	8012-1.3/4-13	M-90	R-46
	14	2.10	.083	40.2	1.584	38.9	1.532	43.4	1.709	8012-1.3/4-14	M-90	R-48
(50.80) 2	7	4.57	.180	41.6	1.640	39.8	1.570	45.0	1.770	8012-2-7	M-91	R-46
	8	4.19	.165	42.4	1.670	40.5	1.595	45.6	1.795	8012-2-8	M-91	R-48
	10	3.40	.134	43.9	1.732	41.6	1.640	47.1	1.857	8012-2-10	M-91	R-50
	11	3.04	.120	44.7	1.760	42.4	1.670	47.8	1.885	8012-2-11	M-91	R-52
	12	2.76	.109	45.2	1.782	43.2	1.704	48.4	1.907	8012-2-12	M-91	R-54
	13	2.41	.095	45.9	1.810	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56
	14	2.10	.083	46.5	1.834	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56
	15	1.83	.072	47.1	1.856	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56
	16	1.65	.065	47.4	1.870	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56
	17	1.47	.058	47.9	1.884	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56
18	1.24	.049	48.3	1.902	43.9	1.732	49.6	1.956	8012-2-13-18	M-91	R-56	
(57.15) 2.1/4	10	3.40	.134	50.3	1.982	48.0	1.890	53.5	2.107	8012-2.1/4-10	M-92	R-56
	11	3.04	.120	51.0	2.010	48.7	1.920	54.2	2.135	8012-2.1/4-11	M-92	R-58
	12	2.76	.109	51.6	2.032	49.6	1.954	54.7	2.157	8012-2.1/4-12	M-92	R-60
	13	2.41	.095	52.3	2.060	50.3	1.982	55.4	2.185	8012-2.1/4-13-16	M-92	R-62
	14	2.10	.083	52.9	2.084	50.3	1.982	55.4	2.185	8012-2.1/4-13-16	M-92	R-62
	15	1.83	.072	53.4	2.106	50.3	1.982	55.4	2.185	8012-2.1/4-13-16	M-92	R-62
(63.50) 2.1/2	16	1.65	.065	53.8	2.120	50.3	1.982	55.4	2.185	8012-2.1/4-13-16	M-92	R-62
	7-8	4.50	.177	54.5	2.146	52.0	2.050	59.3	2.335	8012-2.1/2-7-8	M-92	R-45-A
	9	3.75	.148	56.0	2.204	53.5	2.106	60.4	2.380	8012-2.1/2-9	M-93	R-46-A
	10	3.40	.134	56.6	2.232	54.3	2.140	61.1	2.407	8012-2.1/2-10-12	M-93	R-64
	11	3.04	.120	57.4	2.260	54.3	2.140	61.1	2.407	8012-2.1/2-10-12	M-93	R-64
	12	2.76	.109	57.9	2.282	54.3	2.140	61.1	2.407	8012-2.1/2-10-12	M-93	R-64
	13	2.41	.095	58.6	2.310	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64
	14	2.10	.083	59.2	2.334	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64
	15	1.83	.072	59.8	2.356	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64
	16	1.65	.065	60.1	2.370	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64
17	1.47	.058	60.6	2.384	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64	
18	1.24	.049	61.0	2.402	56.6	2.232	62.2	2.450	8012-2.1/2-13-18	M-94	R-64	

# 8012 SERIES

# TUBE / PIPE BEVELLING MACHINES



Model 8012-1.3/4-8 - 8012-2.1/2-13-18 expanders come with 3/4" square mandrel drives. Model 8012-2.3/4-10-16 - 8012-5-10-18 expanders come with 1" square mandrel drives.

Tube O.D mm inch	Tube Thickness			Tube I. D.		Minimum I.D. Tool Enters		Maximum Expansion of Tool		EXPANDER with (57.15 mm) 2.1/4" Long Rollers		
	bwg	mm	inch	mm	inch	mm	inch	mm	inch	Complete Tool No.	Mandrel No.	Rollers Set No.
(68.85) 2.3/4	10	3.40	.134	63.0	2.482	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	11	3.04	.120	63.7	2.510	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	12	2.76	.109	64.3	2.532	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	13	2.41	.095	65.0	2.560	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	14	2.10	.083	65.6	2.584	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	15	1.83	.072	66.1	2.606	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
(76.20) 3	16	1.65	.065	66.5	2.620	60.7	2.390	68.6	2.702	8012-2.3/4-10-16	M-96	R-66
	8	4.19	.165	67.8	2.670	65.0	2.560	71.8	2.829	8012-3-8-9	M-97	R-67
	9	3.75	.148	68.6	2.704	65.0	2.560	71.8	2.829	8012-3-8-9	M-97	R-67
	10	3.40	.134	69.3	2.732	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	11	3.04	.120	70.1	2.760	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	12	2.76	.109	70.6	2.782	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	13	2.41	.095	71.3	2.810	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	14	2.10	.083	71.9	2.834	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	15	1.83	.072	72.5	2.856	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	16	1.65	.065	72.8	2.870	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
(89.9) 3.1/2	17	1.47	.058	73.3	2.884	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	18	1.24	.049	73.7	2.902	67.0	2.640	74.9	2.952	8012-3-10-18	M-96	R-67
	13	2.41	.095	84.1	3.311	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
	14	2.10	.083	84.7	3.334	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
	15	1.83	.072	85.2	3.354	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
	16	1.65	.065	85.6	3.370	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
(101.6) 4	17	1.47	.058	86.0	3.385	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
	18	1.24	.049	86.4	3.401	81.0	3.190	88.0	3.464	8012-3.1/2-10-18	M-99	R-70
	3	6.60	.259	88.4	3.480	87.0	3.425	96.0	3.780	8012-4-3-4	M-100	R-71
	4	6.00	.236	89.6	3.527	87.0	3.425	96.0	3.780	8012-4-3-4	M-100	R-71
	8	4.19	.165	93.2	3.670	91.0	3.582	100.0	3.940	8012-4-8-9	M-101	R-71
	9	3.75	.148	94.1	3.704	91.0	3.582	100.0	3.940	8012-4-8-9	M-101	R-71
	10	3.40	.134	94.8	3.732	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
	11	3.04	.120	95.5	3.760	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
(114.3) 4.1/2	12	2.76	.109	96.1	3.783	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
	13	2.41	.095	96.8	3.811	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
	14	2.10	.083	97.4	3.834	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
	16	1.65	.065	98.3	3.870	93.0	3.661	100.6	3.960	8012-4-10-18	M-101	R-72
	3	6.60	.259	101.1	3.980	100.0	3.940	109.0	4.291	8012-4.1/2-3-4	M-102	R-73
	4	6.00	.236	102.3	4.030	100.0	3.940	109.0	4.291	8012-4.1/2-3-4	M-102	R-73
	8	4.19	.165	105.9	4.170	102.0	4.020	111.0	4.370	8012-4.1/2-8-9	M-102	R-74
	9	3.75	.148	106.8	4.204	102.0	4.020	111.0	4.370	8012-4.1/2-8-9	M-102	R-74
(127.0) 5	10	3.40	.134	107.5	4.232	104.0	4.100	113.0	4.450	8012-4.1/2-10-18	M-103	R-74
	12	2.76	.109	108.8	4.283	104.0	4.100	113.0	4.450	8012-4.1/2-10-18	M-103	R-74
	16	1.65	.065	111.0	4.370	104.0	4.100	113.0	4.450	8012-4.1/2-10-18	M-103	R-74
	3	6.60	.259	113.8	4.480	112.0	4.410	121.0	4.763	8012-5-3-4	M-105	R-76
	4	6.00	.236	115.0	4.527	112.0	4.410	121.0	4.763	8012-5-3-4	M-105	R-76
	8	4.19	.165	118.6	4.670	116.0	4.566	125.0	4.921	8012-5-8-9	M-105	R-77
(127.0) 5	9	3.75	.148	119.5	4.704	116.0	4.566	125.0	4.921	8012-5-8-9	M-105	R-77
	10	3.40	.134	120.2	4.732	117.0	4.606	126.0	4.960	8012-5-10-18	M-105	R-78
	11	3.04	.120	121.0	4.763	117.0	4.606	126.0	4.960	8012-5-10-18	M-105	R-78
	12	2.76	.109	121.5	4.783	117.0	4.606	126.0	4.960	8012-5-10-18	M-105	R-78
	14	2.10	.083	122.8	4.834	117.0	4.606	126.0	4.960	8012-5-10-18	M-105	R-78
	16	1.65	.065	123.7	4.870	117.0	4.606	126.0	4.960	8012-5-10-18	M-105	R-78

8012 SERIES

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